

UNDERWATER BRIDGE INSPECTION REPORT

STRUCTURE NO. 90608

MINNETONKA BOULEVARD

OVER

ST. ALBAN'S BAY

DISTRICT 5 - HENNEPIN COUNTY, CITY OF EXCELSIOR



PREPARED FOR THE

MINNESOTA DEPARTMENT OF TRANSPORTATION

BY

COLLINS ENGINEERS, INC.

JOB NO. 5221 (CEI 113)

MINNESOTA DEPARTMENT OF TRANSPORTATION
UNDERWATER BRIDGE INSPECTION

REPORT SUMMARY:

The substructure units inspected at Bridge No. 90608, Piers 1 and 2, were found to be in good to satisfactory condition below water with no defects of structural significance observed. There were several areas of section loss with exposed reinforcing steel above the waterline. Minor vertical and horizontal cracks were also observed at random locations above the waterline on both piers. The channel bottom appeared stable with no evidence of significant scour or appreciable changes since the previous inspection.

INSPECTION FINDINGS:

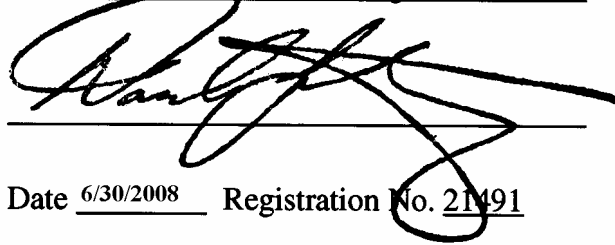
- (A) There were several spalls above the waterline with exposed reinforcing steel on both piers with penetrations of up to 5 inches in depth.
- (B) Several horizontal cracks were observed on both piers near the waterline. The cracks were located between the waterline and up to 7 feet above along the pier shafts and were up to 1/16 inch wide.
- (C) Near the center of each pier, a vertical crack was observed extending on both faces of the pier from the cap to the channel bottom with a maximum width of 1/8 inch. Minor section loss and differential movement of up to 1/8 inch was observed in the north face crack on Pier 1, only from the waterline to the channel bottom.

RECOMMENDATIONS:

- (A) To inhibit further, more detrimental deterioration, repair the areas of section loss (spalling with exposed reinforcing steel) by removing all unsound concrete, cleaning the reinforcing steel, and patching with a concrete mix designed to promote high durability and low permeability.
- (B) Reinspect the submerged substructure units at the normal maximum recommended (NBIS) interval of five (5) years.

I hereby certify that this plan, specification, or report was prepared by me or under my direct supervision and that I am a duly Licensed Professional Engineer under the laws of the State of Minnesota.

Daniel G. Stromberg



Date 6/30/2008 Registration No. 21491

Respectfully submitted,

COLLINS ENGINEERS, INC.



Daniel G. Stromberg
Registered Professional
Engineer, State of Minnesota

MINNESOTA DEPARTMENT OF TRANSPORTATION
UNDERWATER BRIDGE INSPECTION

1. BRIDGE DATA

Bridge Number: 90608

Feature Crossed: St. Alban's Bay

Feature Carried: Minnetonka Boulevard

Location: District 5 - Hennepin County, City of Excelsior

Bridge Description: The bridge superstructure consists of three concrete deck girder spans supporting a reinforced concrete deck. The superstructure is supported by two reinforced concrete abutments and two reinforced concrete piers. The north pier is designated Pier 2 and the south pier is Pier 1. The abutment and pier footings are supported on timber piles.

2. INSPECTION DATA

Professional Engineer/Team Leader: Bradley A. Syler, P.E., S.E.

Dive Team: Clayton G. Brookins, Valerie Roustan

Date: October 17, 2007

Weather Conditions: Partly Cloudy, 50 °F

Underwater Visibility: 5 Feet

Waterway Velocity: Negligible/None

3. SUBSTRUCTURE INSPECTION DATA

Substructure Inspected: Piers 1 and 2.

General Shape: The piers consist of oblong rectangular shafts squared off at the ends, and shafts rest on rectangular footings that are founded on timber piles.

Maximum Water Depth at Substructure Inspected: Approximately 6.5 feet.

4. WATERLINE DATUM

Water Level Reference: The top of the pier shaft on the south face of the centerline of Pier 2.

Water Surface: The waterline was approximately 12.5 feet below reference.
Waterline Elevation = 929.3.

5. NBIS CODING INFORMATION (Minnesota specific codes are used for 92B and 113)

Item 60: Substructure: Code 6

Item 61: Channel and Channel Protection: Code 8

Item 92B: Underwater Inspection: Code B/10/07

Item 113: Scour Critical Bridges: Code I/91

Bridge is scour critical because abutment or pier foundation is rated as unstable due to observed scour at bridge site.

 Yes X No



Photograph 1. Overall View of Structure, Looking Northwest.



Photograph 2. View of Pier 1, Looking Southwest.



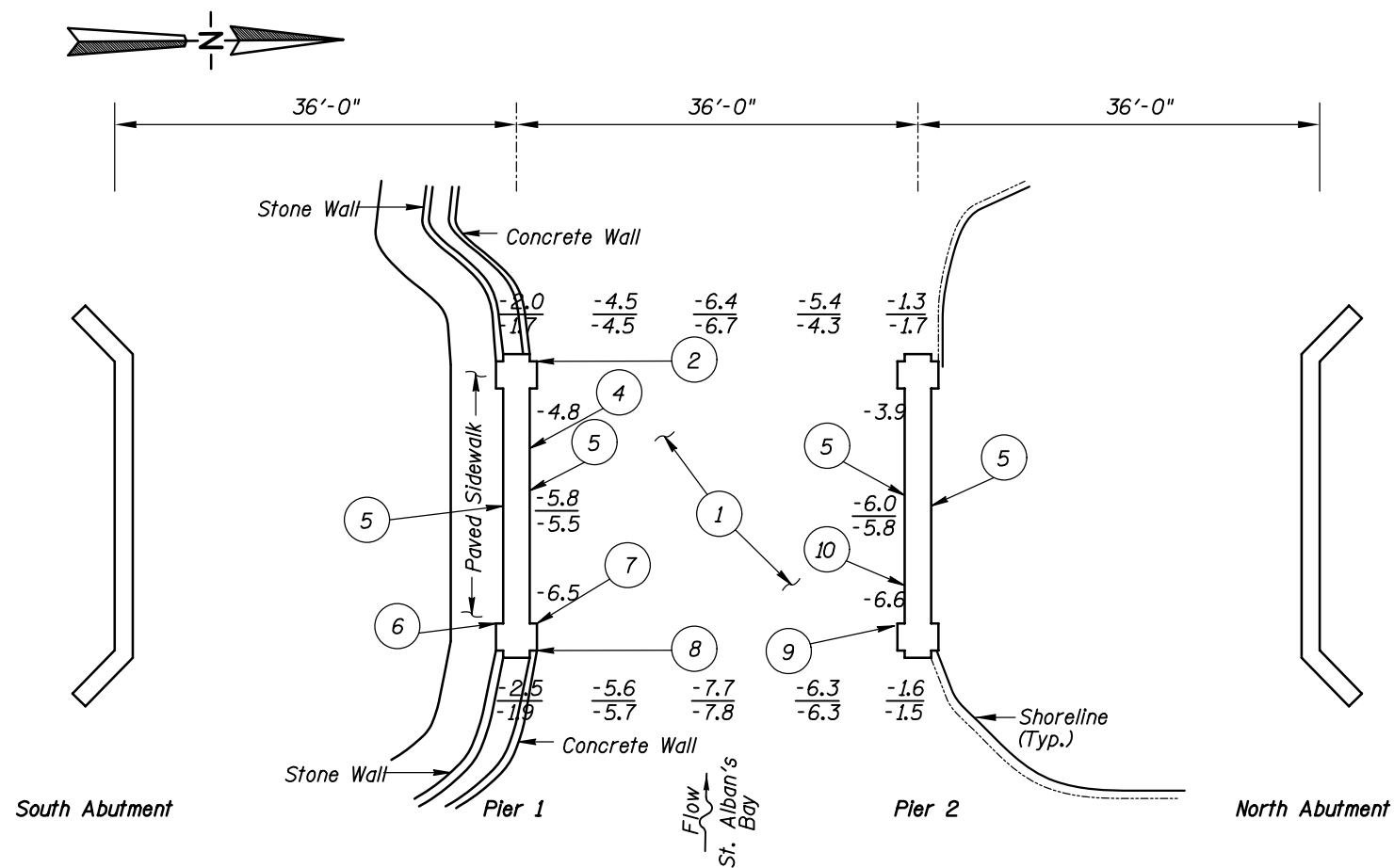
Photograph 3. View of Pier 2, Looking Northwest.



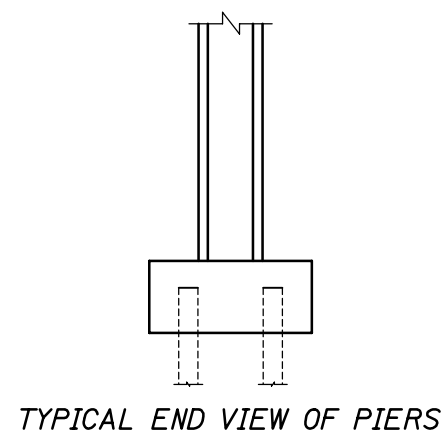
Photograph 4. View of spall with exposed reinforcement at southwest corner of east end of Pier 2, Looking North.



Photograph 5. View of spall with exposed reinforcement at east end of Pier 1, Looking North.



SOUNDING PLAN



GENERAL NOTES:

- Piers 1 and 2 were inspected underwater.
- At the time of inspection on October 17, 2007, the waterline was located approximately 12.5 feet below the top of the pier shaft on the south face at the centerline of Pier 2. This corresponds with a waterline elevation of 929.3 based on the previous report dated September 30, 2002.
- Soundings indicate the water depth at the time of inspection and are measured in feet.
- Soundings were taken parallel to the bridge at 1/4 point intervals between the substructure units.

Legend

- 2.0 Sounding Depth from Waterline (10/17/07)
- 5.2 Sounding Depth from Waterline (9/30/02)

Note:

All soundings based on 2007 waterline location.

INSPECTION NOTES:

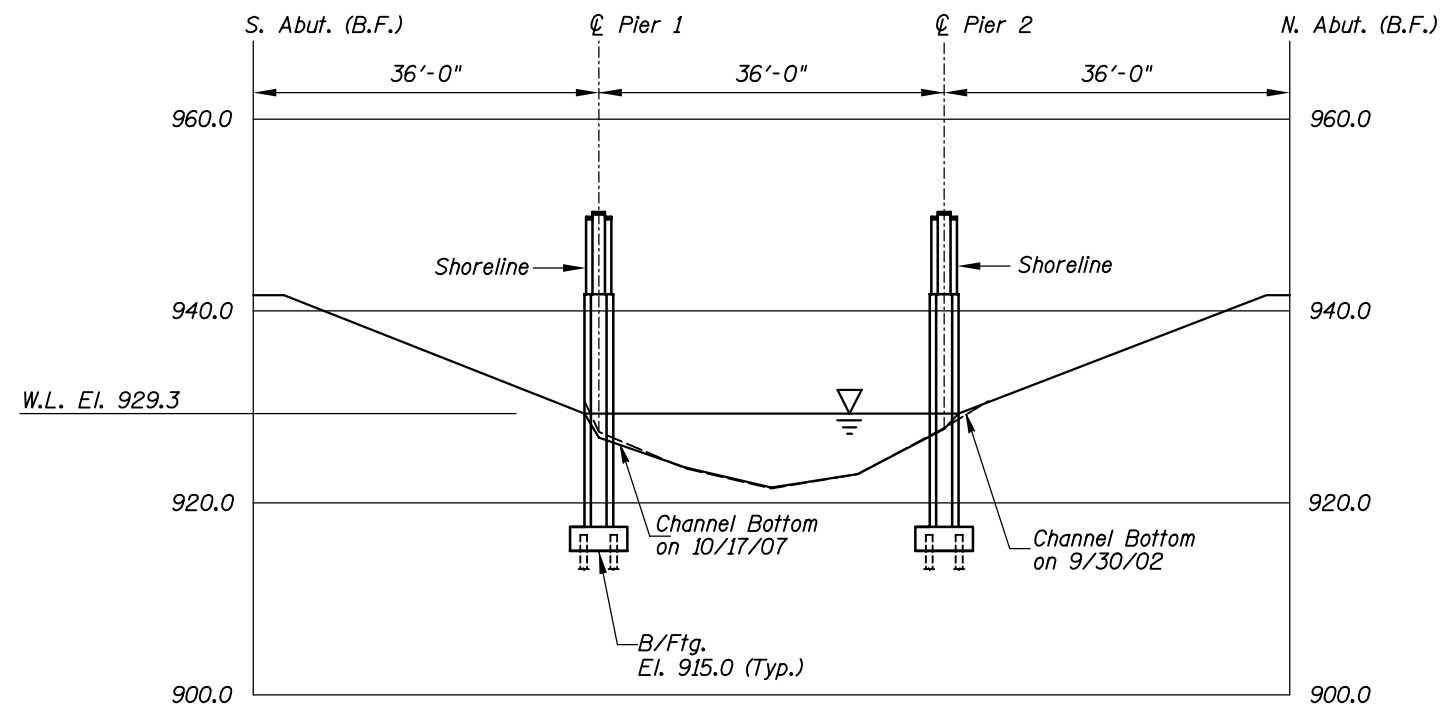
- The channel bottom material consisted of sand with up to 4 inches probe rod penetration. The channel bottom along Pier 1 consisted of 1 to 2 inch diameter stone with no appreciable probe rod penetration. The channel bottom along Pier 2 consisted of sand and gravel with up to 2 inches of probe rod penetration.
- A spall was observed on the northwest corner of the west end of Pier 1 and was located at the waterline measuring 10 inches high by 18 inches wide with 1 inch maximum penetration.
- A 1/16 inch layer of marine growth was observed on all below water surfaces.
- Two Horizontal cracks were observed near the waterline. The cracks were typically 15 feet long with 1/16 inch maximum width.
- A vertical crack was observed near the center of the pier and extended from the top of the pier cap to the channel bottom with 1/8 inch maximum width. Minor section loss and differential movement up to 1/8 inch was observed in the north face crack on Pier 1 from the waterline to the channel bottom.
- A spall with exposed reinforcing steel was observed on the southwest corner of east end of Pier 1 from the top of the pier cap to 3 feet above the waterline measuring up to 3 feet in width with penetrations up to 3 inches deep.
- A spall with exposed reinforcing steel was observed on the northwest corner of the east end of Pier 1 from the top of the pier cap to the waterline measuring 6 to 18 inches wide with penetrations up to 5 inches deep and 10% section loss for the reinforcing bars.
- A spall was observed on northeast corner of the east end of Pier 1 from 1.5 feet to 3.5 feet above the waterline. Area was 8 inches wide with 2 inch penetration and with no exposed reinforcing steel.
- A spall with impending spall with exposed reinforcing steel was observed at the southwest corner at the east end of Pier 2 and was located from 2 to 4 feet above the waterline. Area was up to 15 inches wide with a maximum penetration of 1.5 inch and exposed reinforcing steel with up to 50% section loss.
- Three horizontal cracks were observed from waterline up 4 feet. The cracks typically extended along the entire south face of the pier and were up to 1/16 inch wide.

**MINNESOTA
DEPARTMENT OF TRANSPORTATION
UNDERWATER BRIDGE INSPECTION**

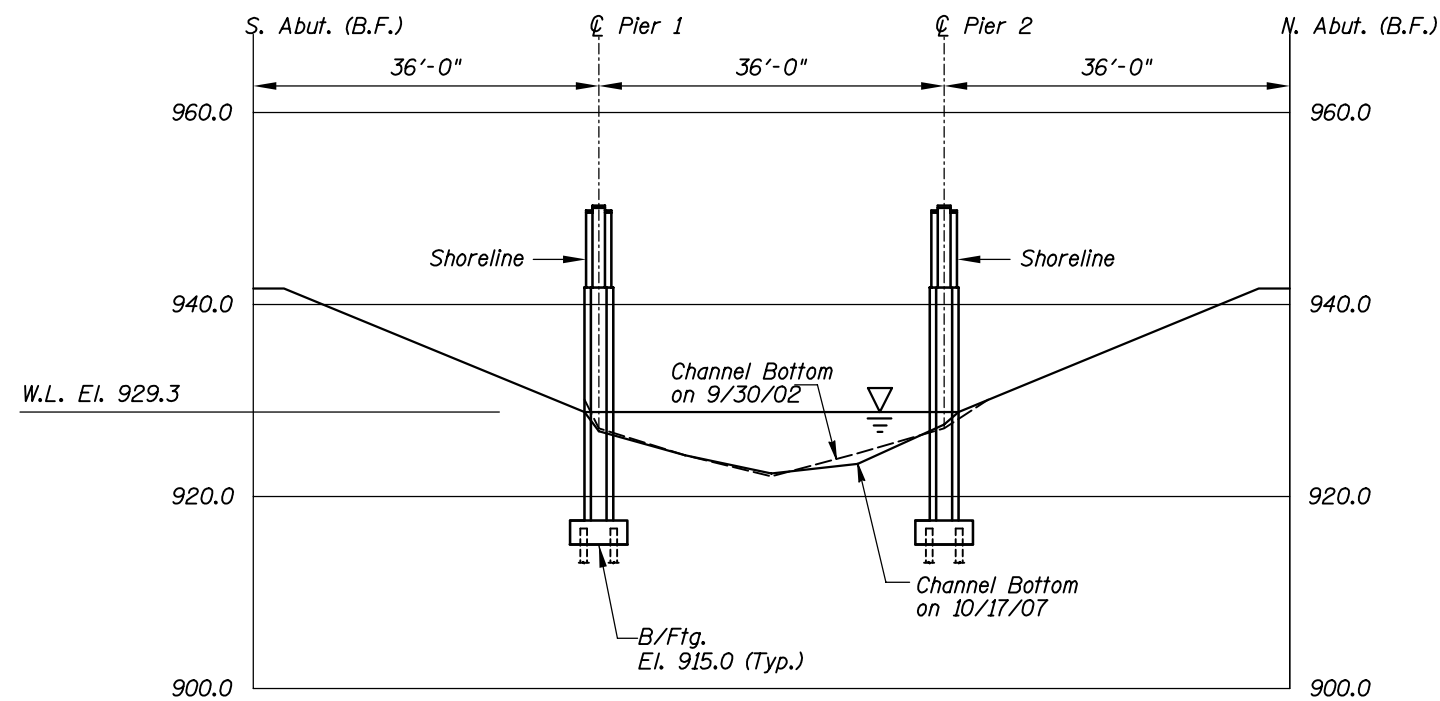
STRUCTURE NO. 90608
OVER THE ST. ALBAN'S BAY
DISTRICT 5, HENNEPIN COUNTY, CITY OF EXCELSIOR

INSPECTION AND SOUNDING PLAN

Drawn By: LJ	COLLINS ENGINEERS 123 North Wacker Drive Suite 300 Chicago, IL 60606 (312) 704-9300 www.collinsengr.com	Date: OCT. 2007
Checked By: VR		Scale: NTS
Code: 52210113		Figure No.: 1



UPSTREAM FASCIA PROFILE



DOWNSTREAM FASCIA PROFILE

Note:

Refer to Figure 1 for General Notes.

**MINNESOTA
DEPARTMENT OF TRANSPORTATION
UNDERWATER BRIDGE INSPECTION**

STRUCTURE NO. 90608
OVER THE ST. ALBAN'S BAY
DISTRICT 5, HENNEPIN COUNTY, CITY OF EXCELSIOR

**UPSTREAM AND DOWNSTREAM
FASCIA PROFILES**

Drawn By: LJ
Checked By: VR
Code: 52210113

**COLLINS
ENGINEERS**
123 North Wacker Drive
Suite 300
Chicago, IL 60606
(312) 704-9300
www.collinsengr.com

Date: OCT. 2007
Scale: 1"=20'
Figure No.: 2

MINNESOTA DEPARTMENT OF TRANSPORTATION
OFFICE OF BRIDGES AND STRUCTURES
DAILY DIVING REPORT

INSPECTORS: Collins Engineers, Inc. DATE: October 17, 2007

ON-SITE TEAM LEADER: Bradley A. Syler, P.E., S.E.

BRIDGE NO: 90608 WEATHER: Partly Cloudy, 50 °F

WATERWAY CROSSED: St. Alban's Bay

DIVING OPERATION: X SCUBA SURFACE SUPPLIED AIR
 OTHER

PERSONNEL: Clayton G. Brookins, Valerie Roustan

EQUIPMENT: Scuba, U/W Light, Scraper, Lead Line, Sounding Pole, Probe Rod, Camera

TIME IN WATER: 1:30 P.N.

TIME OUT OF WATER: 2:00 P.M.

WATERWAY DATA: VELOCITY Negligible/None

VISIBILITY 5 feet

DEPTH 6.5 feet maximum at Pier 1

ELEMENTS INSPECTED: Piers 1 and 2

REMARKS: Overall, both piers were in good to satisfactory condition with no defects of structural significance below water. Several areas of section loss with exposed reinforcing steel were observed above the waterline on both piers. Minor vertical and horizontal cracks were observed on both faces of both piers at random locations above the waterline. The channel bottom appeared stable with no significant scour or appreciable changes since the previous inspection.

FURTHER ACTION NEEDED: X YES NO

Repair the areas of section loss by removing all unsound concrete, cleaning the reinforcing steel, and patching with a concrete mix designed to promote high durability and low permeability.

Reinspect the submerged substructure units at the normal maximum recommended (NBIS) interval of five (5) years.

MINNESOTA DEPARTMENT OF TRANSPORTATION
OFFICE OF BRIDGES AND STRUCTURES

UNDERWATER INSPECTION CONDITION RATING FORM

BRIDGE NO. 90608
INSPECTORS Collins Engineers, Inc.
ON-SITE TEAM LEADER Daniel G. Stromberg, P.E., S.E.
WATERWAY CROSSED St. Alban's Bay

INSPECTION DATE October 17, 2007

NOTE: USE ALL APPLICABLE CONDITION DEFINITIONS AS DEFINED IN THE MINNESOTA RECORDING AND CODING GUIDE INCLUDING GENERAL, SUBSTRUCTURE, CHANNEL AND PROTECTION, AND CULVERTS AND WALL DEFINITIONS TO COMPLETE THIS FORM.

CONDITION RATING

UNIT REFERENCE NO.	UNIT DESCRIPTION	MAXIMUM DEPTH OF WATER	SUBSTRUCTURE						CHANNEL					GENERAL					
			PILING	COLUMNS, SHAFTS, OR FACES*	FOOTINGS	DISPLACEMENT	OTHER	OVERALL SUBSTRUCTURE CONDITION CODE*	SCOUR	EMBANKMENT EROSION	EMBANKMENT PROTECTION	OTHER (DRIFT/DEBRIS)	OVERALL CHANNEL & PROTECTION CONDITION	CONCRETE	STEEL	TIMBER	LOSS OF SECTION	PREVIOUS REPAIR OR MAINTENANCE	OTHER
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
	Pier 1	6.5'	N	6	N	9	N	6	8	8	8	N	8	6	N	N	N	N	N
	Pier 2	6.0'	N	6	N	9	N	6	8	8	8	N	8	6	N	N	N	N	N

*UNDERWATER PORTION ONLY

REMARKS: Overall, both piers were in good to satisfactory condition with no defects of structural significance below water. Several areas of section loss with exposed reinforcing steel were observed above the waterline on both piers. Minor vertical and horizontal cracks were observed on both faces of both piers at random locations above the waterline. The channel bottom appeared stable with no significant scour or appreciable changes since the previous inspection.

NOTES: ATTACH SKETCHES AS NEEDED, IDENTIFY REMARK BY REFERRING TO UNIT REFERENCE NO. AND REMARK NO. USE GENERAL SECTION TO IDENTIFY OVERALL PRESENCE OF SPALLS, CRACKS, CORROSION, ETC.